

XL35 MACHINECARD



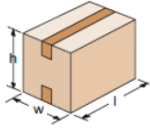
DATE
CUSTOMER

XL35

XL035

XL35 Range : Semi-Automatic Fix Size Cartons Sealing Machine

XL35-S



Standard

Taping Head	L	W	H
K11/70			
Min.	150	130	120
Max.	∞	500	500

**Configurable
On Demand**

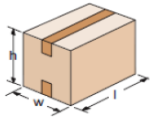
Taping Head	L	W	H
K12/70			
Min.	150	140	120
Max.	∞	500	500

Taping Head	L	W	H
K11/50			
Min.	150	130	100
Max.	∞	500	500

Taping Head	L	W	H
K12/50			
Min.	150	140	100
Max.	∞	500	500

Any different dimension out of the standards above will be on request.

XL035-S



Standard

Taping Head	L	W	H
K11/70			
Min.	150	120	70
Max.	∞	500	n.n.

**Configurable
On Demand**

Taping Head	L	W	H
K12/70			
Min.	150	150	70
Max.	∞	500	n.n.

Taping Head	L	W	H
K11/50			
Min.	150	120	50
Max.	∞	500	n.n.

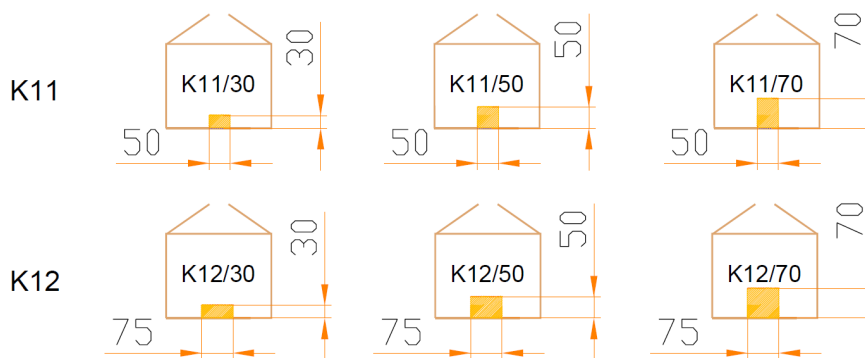
Taping Head	L	W	H
K12/50			
Min.	150	150	50
Max.	∞	500	n.n.

Any different dimension out of the standards above will be on request.

30 mm leg

50 mm leg

70 mm leg



TAPING UNIT POSITION

TOP + BOTTOM

TOP ONLY + BOTTOM PLATE

BOTTOM

MACHINE WORKING SIDE

LEFT SIDE

RIGHT SIDE

LEFT MACHINE

RIGHT MACHINE

WORKBENCH HEIGHT

FROM 485 UP TO 825 mm

FROM 645 UP TO 980 mm

SPECIAL REQUEST FOR WORKBENCH HEIGHT

MACHINE ON WHEELS

YES if yes please consider + 110 mm on workbench height

NO

POWER SUPPLY 380/415V 50Hz 3PH + N + PE

OTHER REQUEST , PLEASE SPECIFY

MACHINE COLORS STANDARD (as per photo)

OTHER REQUESTS FOR COLORS, PLEASE SPECIFY

STRUCTURE COLOR

MOVABLE PARTS COLOR



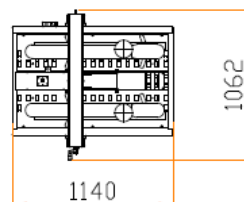
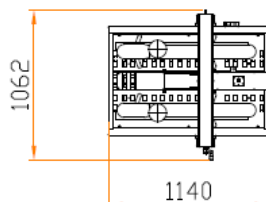
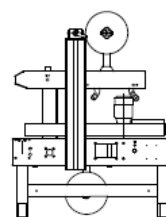
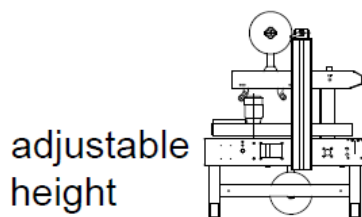
ENVIRONMENT CONDITIONS (inside the company building)

- ALTITUDE (LESS THAN 1000 M A.S.L.)
- HIGH TEMPERATURE (NOT MORE THAN 40 °C)
- LOW TEMPERATURE (NOT LESS THAN 5°C)
- HIGH HUMIDITY (MORE THAN 80%)

ACCESSORIES

ENERGY SAVING DEVICE
(no need of PLC)

MACHINE LAYOUT



SX - left version

DX - right version

BOXES INFORMATION: Note. standard weight range is 2- 30 kg, supposed for a product full box. Any other difference from these values should be evaluated by engineering department. In the last page the customer can check the general features required for the box.

	FEFCO TYPE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	WEIGHT (kg)	OUTPUT (BPM)
BOX 1						
BOX 2						
BOX 3						
BOX 4						
BOX 5						
BOX 6						
BOX 7						
BOX 8						
BOX 9						
BOX 10						

WILL THE CUSTOMER SUPPLY BOXES TO BE TESTED? YES NO

IF YES PLEASE SEND SAMPLES TO:

SIAT S.P.A. via Puecher, 22 TURATE (CO) ITALY TO THE ATTENTION OF FLAVIO PUGLIESE, AT LEAST TWO WEEKS BEFORE THE ESTIMATED DELIVERY DATE

IF YES, HOW MANY TYPES OF BOX DOES THE CUSTOMER WANT TO TEST?

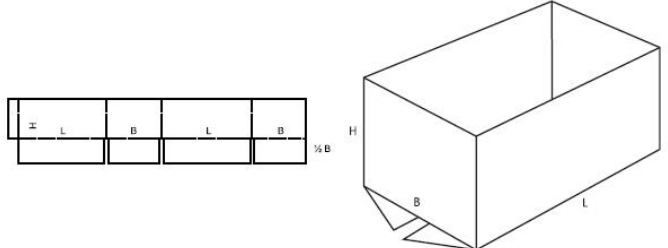
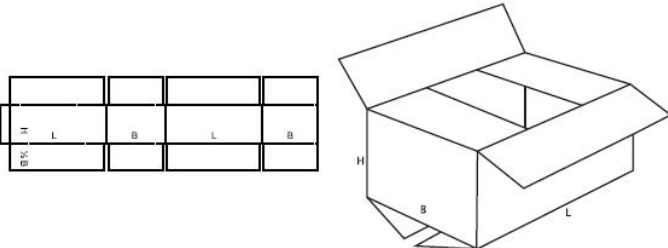


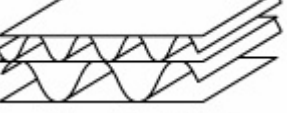

3 TYPES - MAX 60 PIECES, TESTED FREE OF CHARGE



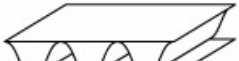

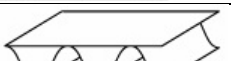
FROM 4 TO 10 TYPES - MAX 100 TOTAL PIECES, UNDER PAYMENT

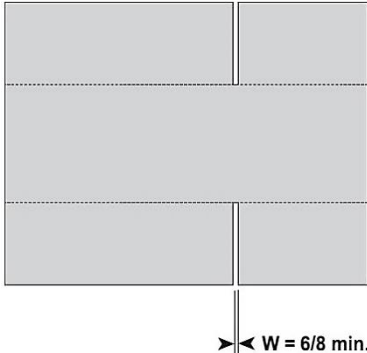
> 60 PIECES , UNDER PAYMENT

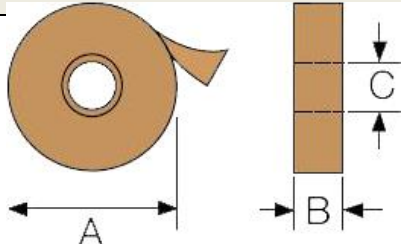
WILL THE CUSTOMER DO THE F.A.T. FOR THIS MACHINE? YES NO
(under payment - with a max of 10 different boxes test)

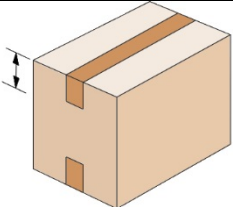
WILL SIAT INSTALL THE MACHINE? YES NO
(under payment)

<i>CARTON TYPE</i>		
FEFCO BOX TYPE		
BOX MODEL	0200 M/A	
	0201 M/A	
CARDBOARD TYPE LAYERS STYLE	SINGLE FLUTE	
	TWO LAYERS + SINGLE FLUTE	
	THREE LAYERS + DOUBLE FLUTE	
	FOUR LAYERS + TRIPLE FLUTE	

CARDBOARD TYPE FLUTE STYLE	FLUTE "F"	
	FLUTE "E"	
	FLUTE "C"	
	FLUTE "B"	
	FLUTE "A"	

FEFCO BOX TYPE		
MINIMUM BOXES REQUIREMENTS	<ol style="list-style-type: none"> 1. GOOD TEXTURE OF CARTONS WITH SIDE FREE OF FOLDS 2. CREASE LINE WELL MARKED. PREFERABLY DOUBLE. 3. WHEN THE BOX IS CLOSED, FLAPS MUST NOT TOUCH THEMSELVES. MIN. 2 mm OF SPACE NEEDED. 4. MIN. WIDTH OF CUTS: 6 – 8 mm (see picture) 5. PLEASE ADVISE IN CASE OF USE OF SQUARE BOXES 6. PLEASE ADVISE IN CASE OF SPECIAL PROCESSING OF CARDBOARD (ex. die-cutting) 7. PLEASE ADVISE THE FEFCO BOX TYPE ACCORDING TO THE ABOVE CODIFICATION 	 <p style="text-align: right;">W = 6/8 min.</p>

TAPING UNIT PERFORMANCE			
TAPE REEL DIMENSIONS	A	MAX. 410 mm	
	B	75 mm / 50 mm	
	C	76 mm	

TAPE LEG			
TAPE LEG DIMENSIONS	K11R / K12R	70 mm	
	K11R / K12R	50 mm	
	K11/30 K12/30	30 mm	