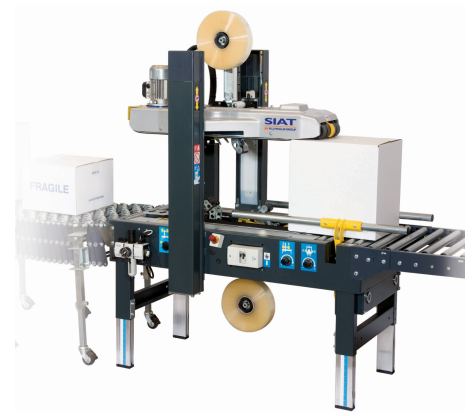
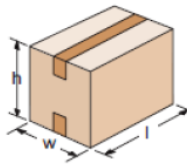


# SR46 MACHINECARD



DATE  
CUSTOMER

**SR46**



**Capacity Production :**  
up to 900 bph  
Always based on shorter  
box manageable.

**SR46 : Semi-Automatic Random Cartons Sealing Machines**

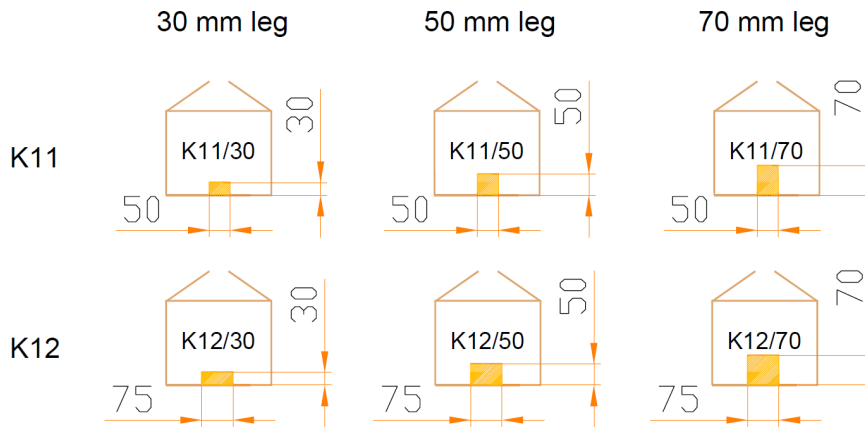
**Standard**

Taping Head K12/70	L	W	H
Min.	150	170	120
Max.	∞	650	650

Taping Head K12/50	L	W	H
Min.	150	170	100
Max.	∞	650	650

Any different dimension out of the standards above will be on request.

Operating Pressure Range	Air Consumption :
from 5,5 bar - to 7 bar	9 NI/cycle



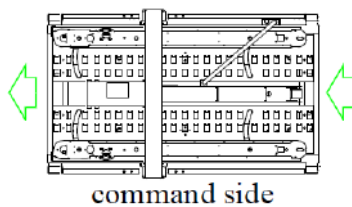
**TAPING UNIT POSITION**

- TOP + BOTTOM
- TOP ONLY + BOTTOM PLATE
- BOTTOM

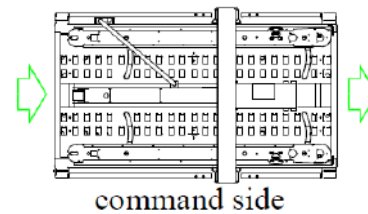
**MACHINE WORKING SIDE**

- LEFT SIDE
- RIGHT SIDE

**LEFT MACHINE**



**RIGHT MACHINE**



**WORKBENCH HEIGHT**

FROM 485 UP TO 825 mm

FROM 645 UP TO 980 mm

SPECIAL REQUEST FOR WORKBENCH HEIGHT

**MACHINE ON WHEELS**

YES if yes please consider + 110 mm on workbench height  
NO

**POWER SUPPLY** 380/415V 50Hz 3PH + N + PE

OTHER REQUEST , PLEASE SPECIFY

**MACHINE COLORS** STANDARD ( as per photo )

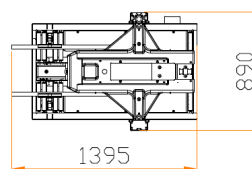
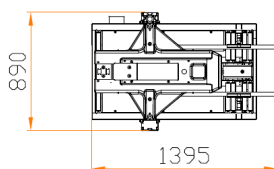
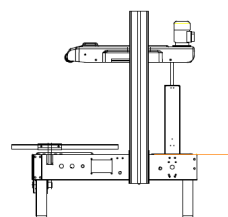
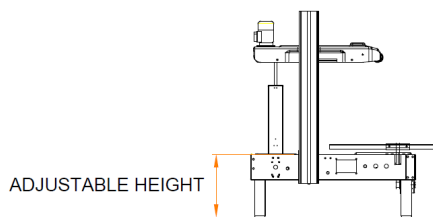


**ENVIRONMENT CONDITIONS ( inside the company building )**

- ALTITUDE ( LESS THAN 1000 M A.S.L. )
- HIGH TEMPERATURE ( NOT MORE THAN 40 °C )
- LOW TEMPERATURE ( NOT LESS THAN 5°C )
- HIGH HUMIDITY ( MORE THAN 80% )

**ACCESSORIES** ENERGY SAVING DEVICE  
( no need of PLC )

**MACHINE LAYOUT( refferal dimensions )**



**SX - left version**

**DX - right version**

BOXES INFORMATION: Note. standard weight range is 2- 30 kg, supposed for a product full box. Any other difference from these values should be evaluated by engineering department. In the last page the customer can check the general features required for the box.

	FEFCO TYPE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	WEIGHT (kg)	OUTPUT ( BPM )
BOX 1						
BOX 2						
BOX 3						
BOX 4						
BOX 5						
BOX 6						
BOX 7						
BOX 8						
BOX 9						
BOX 10						

WILL THE CUSTOMER SUPPLY BOXES TO BE TESTED?                      YES                      NO

IF YES PLEASE SEND SAMPLES TO:

SIAT S.P.A. via Puecher, 22 TURATE (CO) ITALY TO THE ATTENTION OF FLAVIO PUGLIESE, AT LEAST TWO WEEKS BEFORE THE ESTIMATED DELIVERY DATE

IF YES, HOW MANY TYPES OF BOX DOES THE CUSTOMER WANT TO TEST?

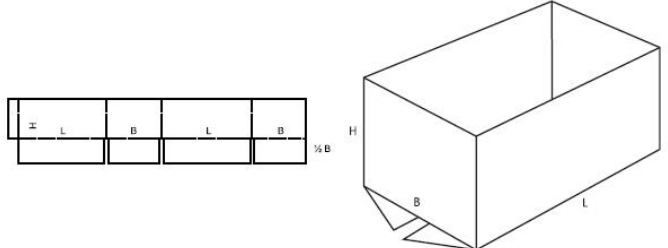
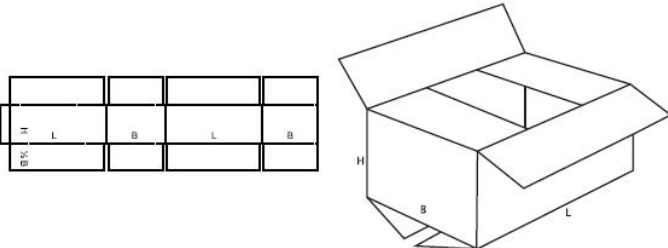


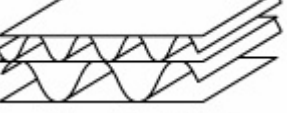

3 TYPES - MAX 60 PIECES, TESTED FREE OF CHARGE



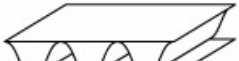

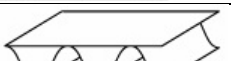
FROM 4 TO 10 TYPES - MAX 100 TOTAL PIECES, UNDER PAYMENT

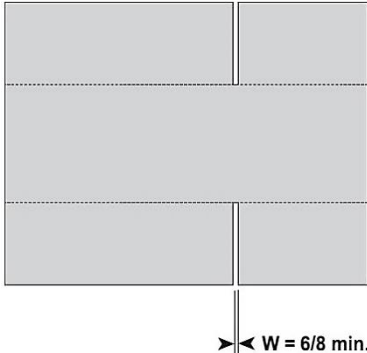
> 60 PIECES , UNDER PAYMENT

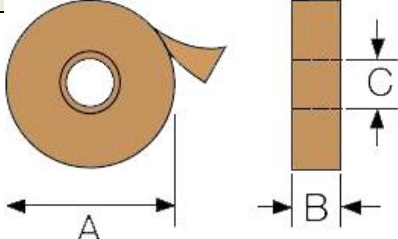
WILL THE CUSTOMER DO THE F.A.T. FOR THIS MACHINE?                      YES                      NO  
( under payment - with a max of 10 different boxes test )

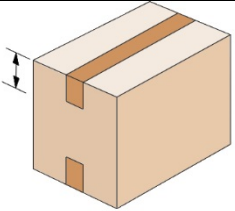
WILL SIAT INSTALL THE MACHINE?                      YES                      NO  
( under payment )

<i><b>CARTON TYPE</b></i>		
<b>FEFCO BOX TYPE</b>		
<b>BOX MODEL</b>	0200 M/A	
	0201 M/A	
<b>CARDBOARD TYPE LAYERS STYLE</b>	SINGLE FLUTE	
	TWO LAYERS + SINGLE FLUTE	
	THREE LAYERS + DOUBLE FLUTE	
	FOUR LAYERS + TRIPLE FLUTE	

<b>CARDBOARD TYPE FLUTE STYLE</b>	FLUTE "F"	
	FLUTE "E"	
	FLUTE "C"	
	FLUTE "B"	
	FLUTE "A"	

<b>FEFCO BOX TYPE</b>		
<b>MINIMUM BOXES REQUIREMENTS</b>	<ol style="list-style-type: none"> <li>1. GOOD TEXTURE OF CARTONS WITH SIDE FREE OF FOLDS</li> <li>2. CREASE LINE WELL MARKED. PREFERABLY DOUBLE.</li> <li>3. WHEN THE BOX IS CLOSED, FLAPS MUST NOT TOUCH THEMSELVES. MIN. 2 mm OF SPACE NEEDED.</li> <li>4. MIN. WIDTH OF CUTS: 6 – 8 mm (see picture)</li> <li>5. PLEASE ADVISE IN CASE OF USE OF SQUARE BOXES</li> <li>6. PLEASE ADVISE IN CASE OF SPECIAL PROCESSING OF CARDBOARD (ex. die-cutting)</li> <li>7. PLEASE ADVISE THE FEFCO BOX TYPE ACCORDING TO THE ABOVE CODIFICATION</li> </ol>	

<b>TAPING UNIT PERFORMANCE</b>			
<b>TAPE REEL DIMENSIONS</b>	A	MAX. 410 mm	
	B	75 mm / 50 mm	
	C	76 mm	

<b>TAPE LEG</b>			
<b>TAPE LEG DIMENSIONS</b>	K11R / K12R	70 mm	
	K11R / K12R	50 mm	
	K11/30 K12/30	30 mm	