

# S8 MACHINECARD



DATE  
CUSTOMER

S8

S8/4

**S8 Range : Semi-Automatic Fix Size Cartons Sealing Machines**

**Standard**

Taping Head K11/70	L	W	H
Min.	150	150	120
Max.	∞	500	500

Taping Head K11/50	L	W	H
Min.	150	150	100
Max.	∞	500	500

Optional Taping Head K11/30	L	W	H
Min.	150	150	90
Max.	∞	500	500

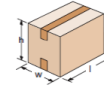
**Configurable On Demand**

Taping Head K12/70	L	W	H
Min.	150	150	120
Max.	∞	500	500

Taping Head K12/50	L	W	H
Min.	150	150	100
Max.	∞	500	500

Any different dimension out of the standards above will be on request.

**S8/4**



**Capacity Production :**

up to 1200 Bph

Always based on shorter box manageable.

**Standard**

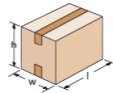
Taping Head K11/30	L	W	H
Min.	150	105	90
Max.	∞	500	500

Optional Taping Head K11/50	L	W	H
Min.	150	105	100
Max.	∞	500	500

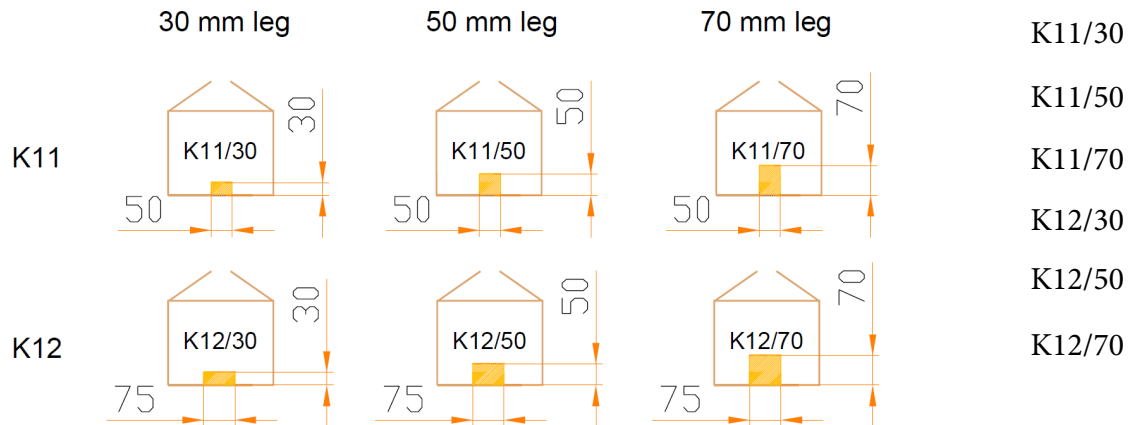
Optional Taping Head K11/70	L	W	H
Min.	150	105	120
Max.	∞	500	500

Any different dimension out of the standards above will be on request.

**S8- S8/1**



**3 FLAPS CLOSER VERSION ( / 1 )**



**TAPING UNIT POSITION**

TOP + BOTTOM

TOP ONLY + BOTTOM PLATE

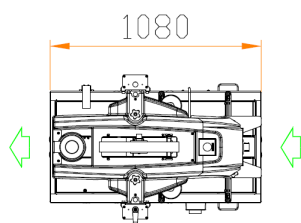
BOTTOM

**MACHINE WORKING SIDE**

LEFT SIDE

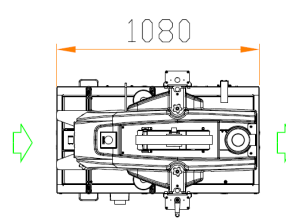
RIGHT SIDE

**LEFT MACHINE**



command side

**RIGHT MACHINE**



command side

WORKBENCH HEIGHT

STANDARD

FROM 600 UP TO 1000 mm

SPECIAL REQUEST FOR WORKBENCH HEIGHT

MACHINE ON WHEELS

YES if yes please consider + 110 mm on workbench height

NO

POWER SUPPLY 380/415V 50Hz 3PH + N + PE

OTHER REQUEST , PLEASE SPECIFY

MACHINE COLORS STANDARD ( as per photo )



ENVIRONMENT CONDITIONS ( inside the company building )

- ALTITUDE ( LESS THAN 1000 M A.S.L. )
- HIGH TEMPERATURE ( NOT MORE THAN 40 °C )
- LOW TEMPERATURE ( NOT LESS THAN 5°C )
- HIGH HUMIDITY ( MORE THAN 80% )

ACCESSORIES

ENERGY SAVING DEVICE  
( no need of PLC )

SPECIAL REQUESTS

**BOXES INFORMATION:** Note. standard weight range is 2- 30 kg, supposed for a product full box. Any other difference from these values should be evaluated by engineering department. In the last page the customer can check the general features required for the box.

	FEFCO TYPE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	WEIGHT (kg)	OUTPUT ( BPM )
BOX 1						
BOX 2						
BOX 3						
BOX 4						
BOX 5						
BOX 6						
BOX 7						
BOX 8						
BOX 9						
BOX 10						

WILL THE CUSTOMER SUPPLY BOXES TO BE TESTED? YES NO

IF YES PLEASE SEND SAMPLES TO:

SIAT S.P.A. via Puecher, 22 TURATE (CO) ITALY TO THE ATTENTION OF FLAVIO PUGLIESE, AT LEAST TWO WEEKS BEFORE THE ESTIMATED DELIVERY DATE

IF YES, HOW MANY TYPES OF BOX DOES THE CUSTOMER WANT TO TEST?

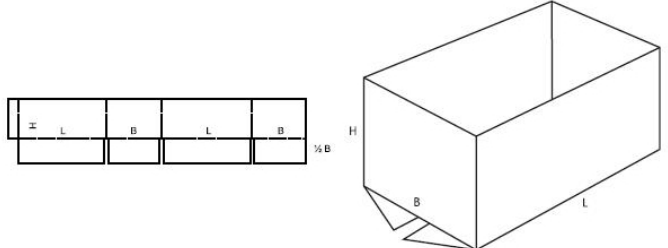
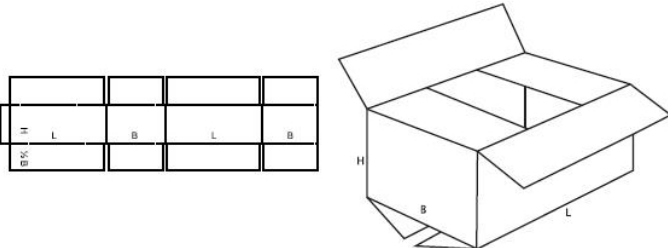


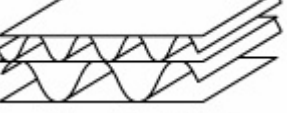

3 TYPES - MAX 60 PIECES, TESTED FREE OF CHARGE





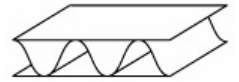
FROM 4 TO 10 TYPES - MAX 100 TOTAL PIECES, UNDER PAYMENT

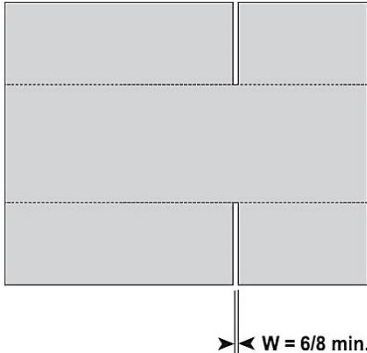
> 60 PIECES , UNDER PAYMENT

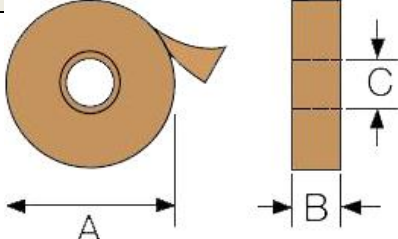
WILL THE CUSTOMER DO THE F.A.T. FOR THIS MACHINE? YES NO  
( under payment - with a max of 10 different boxes test )

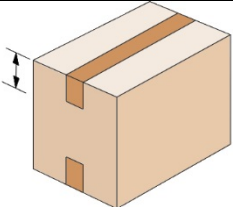
WILL SIAT INSTALL THE MACHINE? YES NO  
( under payment )

<i><b>CARTON TYPE</b></i>		
<b>FEFCO BOX TYPE</b>		
<b>BOX MODEL</b>	0200 M/A	
	0201 M/A	
<b>CARDBOARD TYPE LAYERS STYLE</b>	SINGLE FLUTE	
	TWO LAYERS + SINGLE FLUTE	
	THREE LAYERS + DOUBLE FLUTE	
	FOUR LAYERS + TRIPLE FLUTE	

<b>CARDBOARD TYPE FLUTE STYLE</b>	FLUTE "F"	
	FLUTE "E"	
	FLUTE "C"	
	FLUTE "B"	
	FLUTE "A"	

<b>FEFCO BOX TYPE</b>		
<b>MINIMUM BOXES REQUIREMENTS</b>	<ol style="list-style-type: none"> <li>1. GOOD TEXTURE OF CARTONS WITH SIDE FREE OF FOLDS</li> <li>2. CREASE LINE WELL MARKED. PREFERABLY DOUBLE.</li> <li>3. WHEN THE BOX IS CLOSED, FLAPS MUST NOT TOUCH THEMSELVES. MIN. 2 mm OF SPACE NEEDED.</li> <li>4. MIN. WIDTH OF CUTS: 6 – 8 mm (see picture)</li> <li>5. PLEASE ADVISE IN CASE OF USE OF SQUARE BOXES</li> <li>6. PLEASE ADVISE IN CASE OF SPECIAL PROCESSING OF CARDBOARD (ex. die-cutting)</li> <li>7. PLEASE ADVISE THE FEFCO BOX TYPE ACCORDING TO THE ABOVE CODIFICATION</li> </ol>	

<b>TAPING UNIT PERFORMANCE</b>			
<b>TAPE REEL DIMENSIONS</b>	A	MAX. 410 mm	
	B	75 mm / 50 mm	
	C	76 mm	

<b>TAPE LEG</b>			
<b>TAPE LEG DIMENSIONS</b>	K11R / K12R	70 mm	
	K11R / K12R	50 mm	
	K11/30 K12/30	30 mm	